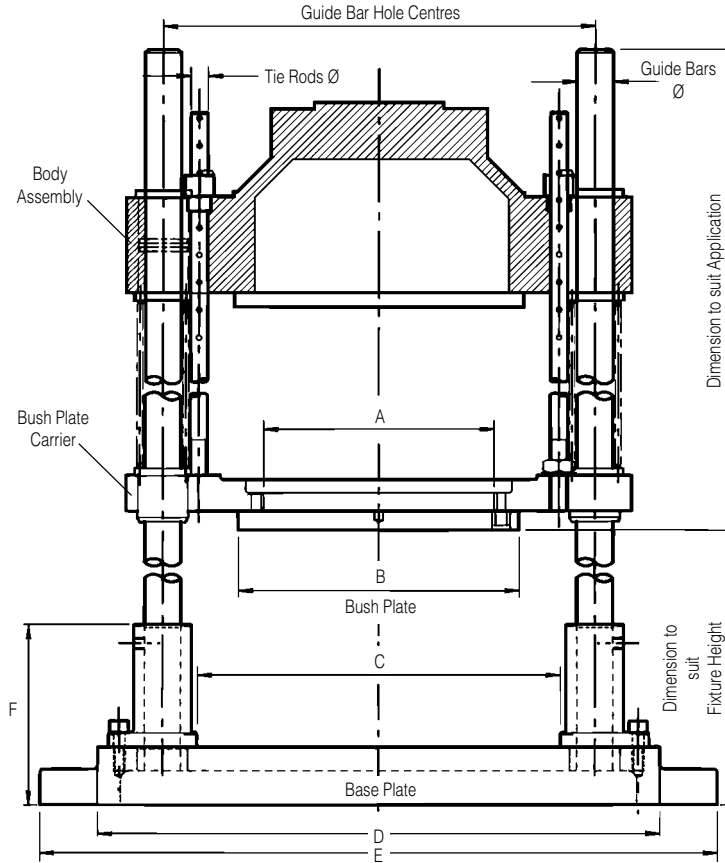


DRILL STAND ASSEMBLY



30 Range

Main Body Assembly	Guide Bar Hole Centres	A	B	C	D	E	F	Tie Rod Ø	Guide Bar Ø
30 BC 21 DSA	150.0	78.0	112.0	114.0	240.0	320.0	125.0	8.0	20.0
30 BC 24 DSA	150.0	78.0	112.0	114.0	240.0	320.0	125.0	8.0	20.0
30 CD 30 DSA	175.0	103.0	137.0	139.0	265.0	345.0	125.0	8.0	20.0
30 CD 36 DSA	175.0	103.0	137.0	139.0	265.0	345.0	125.0	8.0	20.0
30 DE 42 DSA	200.0	116.0	150.0	152.0	290.0	370.0	125.0	8.0	20.0

40 Range

Main Body Assembly	Guide Bar Hole Centres	A	B	C	D	E	F	Tie Rod Ø	Guide Bar Ø
40 DE 32 DSA	225.0	116.0	150.0	177.0	315.0	395.0	125.0	12.0	25.0
40 EF 42 DSA	225.0	116.0	150.0	177.0	315.0	395.0	125.0	12.0	25.0
40 EG 54 DSA	300.0	160.0	225.0	252.0	380.0	460.0	125.0	12.0	25.0
40 FH 81 DSA	300.0	160.0	225.0	252.0	380.0	460.0	125.0	12.0	25.0

50 Range

Main Body Assembly	Guide Bar Hole Centres	A	B	C	D	E	F	Tie Rod Ø	Guide Bar Ø
50 FG 32 DSA	275.0	160.0	195.0	205.0	380.0	460.0	130.0	16.0	35.0
50 HK 42 DSA	350.0	220.0	255.0	280.0	457.0	533.0	140.0	16.0	35.0
50 LN XX DSA	500.0	295.0	330.0	430.0	625.0	725.0	150.0	16.0	35.0