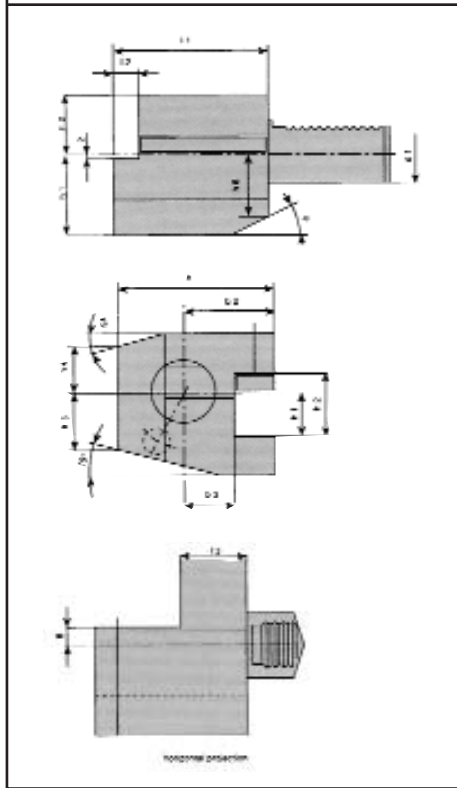


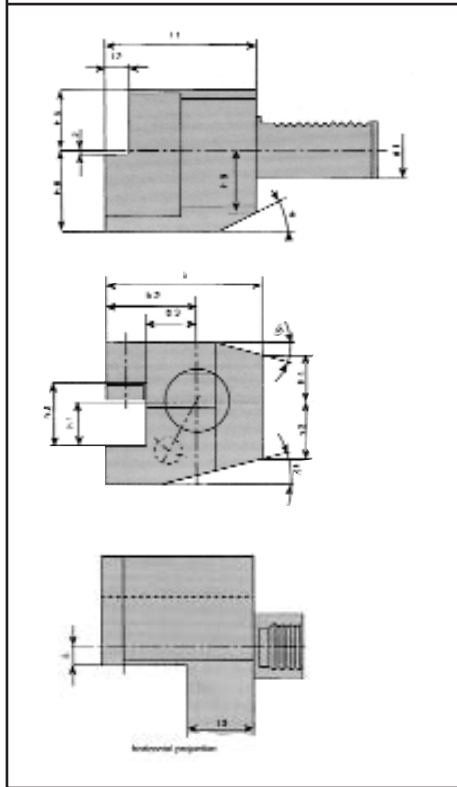
■ C1 Turning Toolholder Overhead for SquareTool Form C1 Right Hand



Ordering No.	D1	B1	B2	B3	H1	H2	H3	H4	H5	H6	H8	L1	L2	L3	a
VDI-16-C1	16	43	24	13	12	17	15	15	20	22	19	44	5	20	30°
VDI-20-C1-92	20	52	27	13	16	22	19	19	25	30	23	55	7	30	30°
VDI-20-C1-65	20	65	40	26	16	22	19	19	25	30	23	50	-	30	30°
VDI-30-C1	30	70	35	17	20	29	26	22	28	38	30	70	10	30	25°
VDI-40-C1	40	85	42.5	21	25	34	35	30	32.5	48	-	85	12.5	30	-
VDI-50-C1	50	100	50	26	32	41	42	35	35	60	-	100	16	40	-
VDI-60-C1	60	125	62.5	33	32	41	46	42.5	42.5	62.5	-	125	16	40	-

DIN.69880 Part 3
VDI 3425 Sheet 2

■ C2 Turning Toolholder Overhead for SquareTool Form C2 Left Hand



Ordering No.	D1	B1	B2	B3	H1	H2	H3	H4	H5	H6	H8	L1	L2	L3	a
VDI-16-C2	16	43	24	13	12	17	15	15	20	22	19	44	5	20	30°
VDI-20-C2	20	65	40	26	16	22	19	19	25	30	23	50	-	30	30°
VDI-30-C2	30	76	41	23	20	29	26	22	28	38	30	70	10	30	30°
VDI-40-C2	40	90	47.5	25.5	25	34	35	35	32.5	48	-	85	12.5	30	25°
VDI-50-C2	50	105	55	30.5	32	41	42	35	35	60	-	100	16	40	-
VDI-60-C2	60	125	62.5	33	32	41	46	42.5	42.5	62.5	-	125	16	40	-

DIN.69880 Part 4
VDI 3425 Sheet 2